WHAT IS CLAIMED IS:

1. An assembling method for a developing roller usable with a developing device, said developing roller including a developer carrying member in the form of a hollow cylinder, a flange member provided at an end of said developer carrying member, and a magnet provided in said developer carrying member, said method comprising:

an inserting step of inserting said magnet having at least one projection into an inside through an opening of said developer carrying member;

an abutting step of abutting said at least one projection to an inside surface of the cylinder; and

an engaging step of engaging said flange member with said opening by penetrating said flange member through a shaft of said magnet projected out of said opening.

2. An assembling method for a developing roller usable with a developing device, said developing roller including a developer carrying member, a flange member provided at an end of said developer carrying member, and a magnet provided in said developer carrying member, said method comprising:

an inserting step of inserting said magnet which has a columnar configuration having a non-circular cross-section and having at least one outer

projection, into an inside of said developer carrying
member having a hollow cylindrical shape;

an abutting step of abutting said at least
one outer projection to an inside surface of the
5   cylindrical developer carrying member; and

an engaging step of engaging said flange
member with an opening by penetrating said flange
member through us shaft of said magnet projected out
of said opening.
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3.   A method according to Claim 1 or to , wherein
is said abutting step, said magnet is abutted the
inside surface.

15   4.   A method according to claim 3 , wherein in
said abutting step, said magnet is correctly
positioned using a cop-awake portion provided at an
end of said magnet.

20   5.   A method according to Claim 1 or 2 , wherein
said projection is provided extending along a full-
circumference of said magnet or at one or two
positions.

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